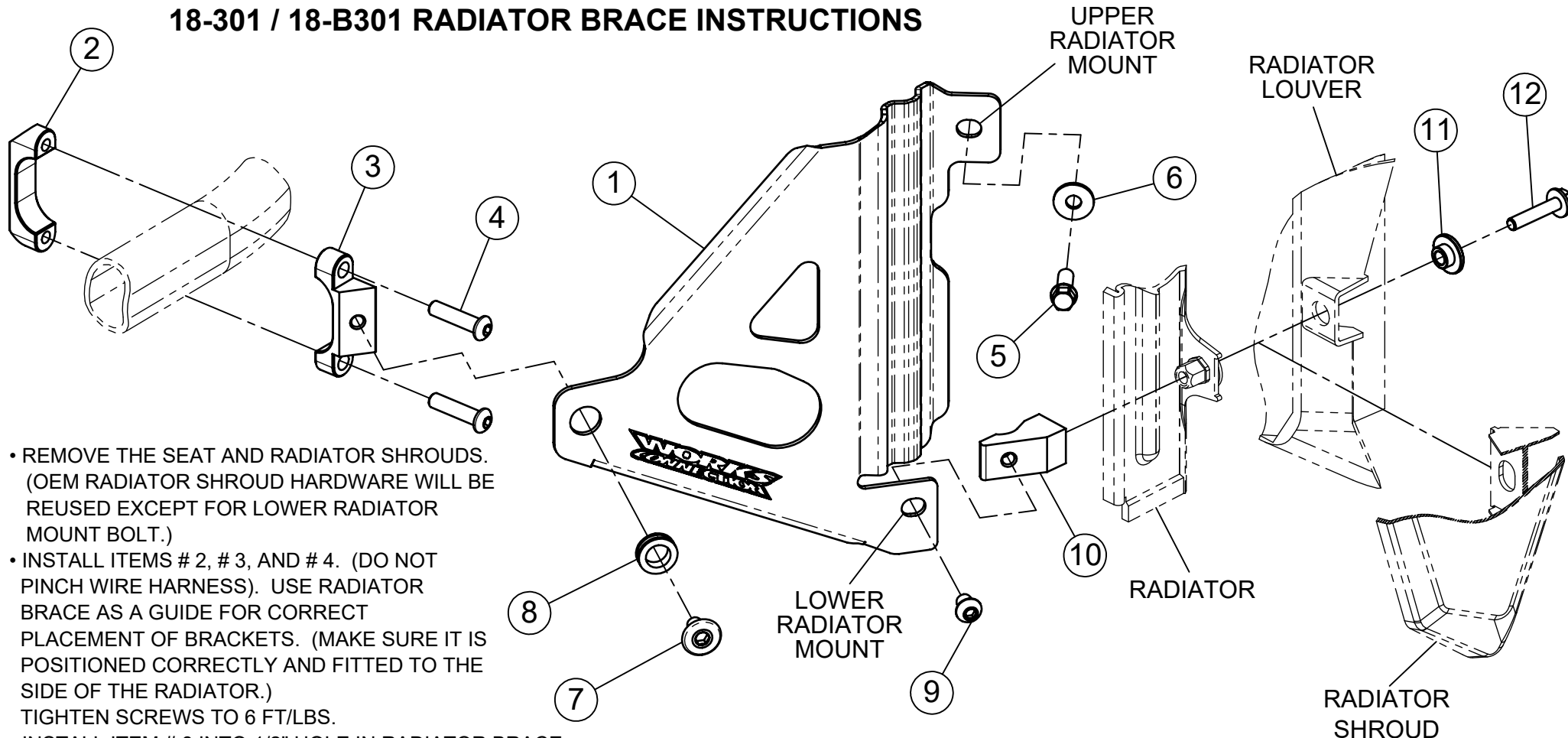


18-301 / 18-B301 RADIATOR BRACE INSTRUCTIONS



- REMOVE THE SEAT AND RADIATOR SHROUDS. (OEM RADIATOR SHROUD HARDWARE WILL BE REUSED EXCEPT FOR LOWER RADIATOR MOUNT BOLT.)
- INSTALL ITEMS # 2, # 3, AND # 4. (DO NOT PINCH WIRE HARNESS). USE RADIATOR BRACE AS A GUIDE FOR CORRECT PLACEMENT OF BRACKETS. (MAKE SURE IT IS POSITIONED CORRECTLY AND FITTED TO THE SIDE OF THE RADIATOR.)
TIGHTEN SCREWS TO 6 FT/LBS.
- INSTALL ITEM # 8 INTO 1/2" HOLE IN RADIATOR BRACE.
- PLACE ITEM # 10 OVER THE SWEDGED NUT ON THE BACKSIDE OF THE RADIATORS LOWER TAB.
- PLACE RADIATOR BRACE ON SIDE OF RADIATOR. INSTALL ITEMS # 5, # 6, # 7, AND #9 LOOSELY. MAKE SURE EVERYTHING IS POSITIONED CORRECTLY AND TIGHTEN ITEM # 5, # 7 AND # 9 TO 6 FT/LBS.
- PLACE RADIATOR SHROUD BACK INTO POSITION AND LOOSELY INSTALL THE (2) UPPER OEM BOLTS. PUSH LOWER PART OF RADIATOR SHROUD INTO PLACE (BETWEEN THE RADIATOR AND LOUVER).
- INSTALL ITEMS # 11 AND # 12. THE SMALLER STEPPED DIAMETER ON THE SPACER WILL FIT INTO THE HOLE IN THE LOUVER.
- NOTE: ITEM # 11 AND # 12 REPLACES THE STOCK LOWER RADIATOR MOUNT BOLT AND WILL PASS THROUGH THE THREADS OF THE SWEDGED NUT AND THREAD DIRECTLY INTO ITEM # 10.
- CONFIRM THE SHROUD IS IN IT'S PROPER POSITION AND TIGHTEN ALL SHROUD MOUNT BOLTS TO OEM SPECIFICATIONS.
- LEFT SIDE IS SAME AS RIGHT SIDE.
- INSTALL SEAT.

ITEM NO.	DESCRIPTION	QTY.
1	RADIATOR BRACE (RIGHT)	1
	RADIATOR BRACE (LEFT)	1
2	INNER BRACKET	2
3	OUTER BRACKET	2
4	M6 X 25 BUTTON HEAD BOLT	4
5	M6 X 16 BOLT	2
6	M6 WASHER	2
7	10MM X 4MM SHOULDER BOLT	2
8	RUBBER ISOLATOR	2
9	M6 X 8 BUTTON HEAD BOLT	2
10	BRACKET	2
11	SPACER	2
12	M5 X 25 BOLT	2